QUALITY TECHNOLOGIES PRIVATE LIMITED

TECHNICAL DATA SHEET: ALUFLUX 01

PRODUCT DESCRIPTION

ALUFLUX 01 are range of general purpose covering fluxes for melting of Aluminium and its alloys. The flux forms a cover on the top of the molten metal and prevents its direct exposure to ambient furnace atmosphere. It reduces oxidation of molten Aluminum in all types of Crucible Furnaces, Induction Furnaces, Reverberatory Furnaces ...etc. Presently the following grades of ALUFLUX 01 are available in our range –

- ALUFLUX 01 A Premium quality flux, for melting of Aluminium and its alloys.
- ALUFLUX 01B Mainly recommended for melting of commercial Aluminium alloys used in the manufacture of vesselsetc.

How to Use

ALUFLUX 01 is added on the top of the charge before melting. The melting cycle is then started, as per normal practice with intermittent charging and melt down. Subsequently during the melting cycle, additional quantity should also be added depending upon the surface area exposed, quantity of metal being melted and quality of charge. While the normal addition rate of **ALUFLUX 01** is 0.5 to 1.0% of the charge; the exact percent will depend upon all the above factors, as well as on operator's skill. When the metal is ready for tapping/casting, the flux cover has to be rabbled with the molten alloy, to permit the release of molten metal held within the globules of dross. This operation ensures that the dross is totally powdery in nature and is free of metal.

PROPERTY	RANGE	
PRODUCT NAME	ALUFLUX 01 A	ALUFLUX 01 B
Appearence	Pink Colour Powder	Pink Colour Powder
Moisture	1 % max	1% max.
Melting point	650 ⁰ C <u>+</u> 20 ⁰ C	675 [°] C <u>+</u> 20 [°] C
Mesh Size	60% Min	60% Min
(Passing through -44 Mesh)		

INDICATIVE SPECIFICATIONS

PACKING DETAILS

ALUFLUX 01 is supplied in 20kg HDPE bags. The product should be stored in a cool and dry place. The Shelf Life of these products are 6 Months.

QUALITY TECHNOLOGIES PRIVATE LIMITED

 PRODUCT IDENTIFICATION Trade Name & USE AUUFLUX 01 A. ALUFLUX 01 B Metallurgical Flux Manufacturer / Supplier QUALITY TECHNOLOCIES PVT. LTD. NO.34, Road No.1, IDA Mallapur, Nacharam P.O., Hyderalada - S00070, PH100-2713586, 2715386, 2715386 Tack 040-27153567, email: info@totecindia.com Webites www.tecindia.com Parthy corrosive upon prolonged exposure Store of the store o		MATERIAL SAFETY DA	ATA SHEET: Aluflux 01
Manufacturer / Supplier : QUALITY TECHNOLOGIS PYT. LTD. No.34, Road No.1, IDA Mallapur, Nacharam P.O., Hyderabad - S00076. PHI: 040-27153888, 27155828 Fax: 040-27152567, email : Info@qtecindia.com Website www.teicnidia.com Website www.teicnidia.com HAZARDS IDENTIFICATION HAZARDS IDENTIFICATION HAZARDS IDENTIFICATION Planmability No Auto Ignition Temperature Corrosive Material Partly corrosive upon prolonged exposure Explosive Material Plat TAD :- At inhalation, ingestion and contact with skin Eyre Contact Eyre Contact HANDLING STORAGE :- HANDLING STORAGE :- HANDLING STORAGE :- Handing & Storage precautions Route of Entry Effects of Exposure Versional protective equipment Physical AND CHEMICCAL PROPERTIES:- Appearance Physical AND CHEMICCAL PROPERTIES:- Appearance Physical AND CHEMICCAL PROPERTIES:- Appearance Physical AND CHEMICCAL PROPERTIES:- Apapearance Physical	1.	PRODUCT IDENTIFICATION	
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Hyderabad - 500076. PH 040-27153888, 27155828 Fax: 040-27152567, email: info@tecindia.com Website www.qtecindia.com Website www.qtecindia.com HAZARDS IDENTIFICATION Immability : No Auto Ignition Temperature : None Corrosive Material : Partly corrosive upon prolonged exposure Explosive Material : No At Inhalation, ingestion and contact with skin : Rines with plenty of water and if suspect symptoms persist seek Eve Contact Medical advice. FIRE - FIGHTING MEASURES :- : Splilage should be swept away and washed away with water wherever required. 7. HANDLING STORAGE :- : Splilage should be swept away and washed away with water wherever required. 7. HANDLING STORAGE :- : Splilage should be swept away and washed away with water wherever required. 7. HANDLING STORAGE :- : Svlilage should be swept away and washed away with water and consult a doctor. 8. EXPCOVINE CONTROLS / PERSONAL PROFECTION :- : Constant exposure and inhalation cause mild irritation to the nose, eyes and skin. Wash the affected area with lot of water and consult a doctor. 9. Physical state : Powder 0dour : Skin		Manufacturer / Supplier	
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	14.	TRANSPORT INFORMATION :-	: Non-dangerous product for transportation by road, sea, air.
16. OTHER INFORMATION :- : No data available	15.	REGULATORY INFORMATION :-	: No data available
	16.	OTHER INFORMATION :-	: No data available

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